

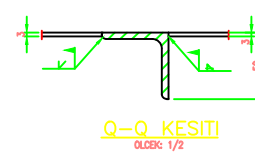
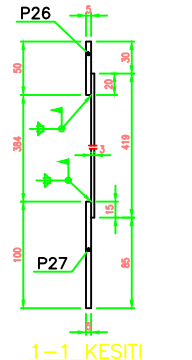
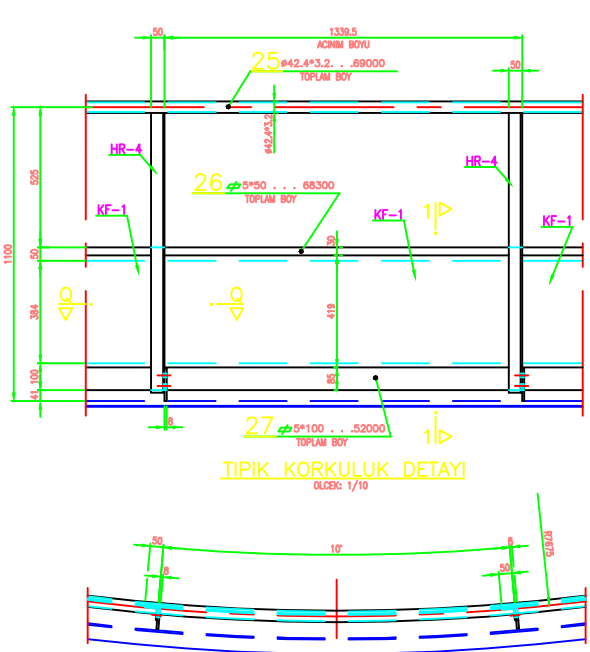
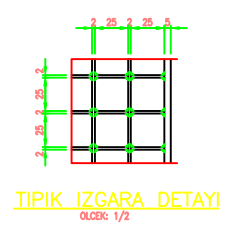
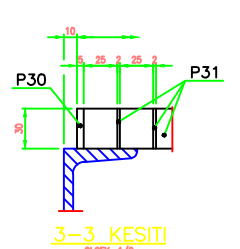
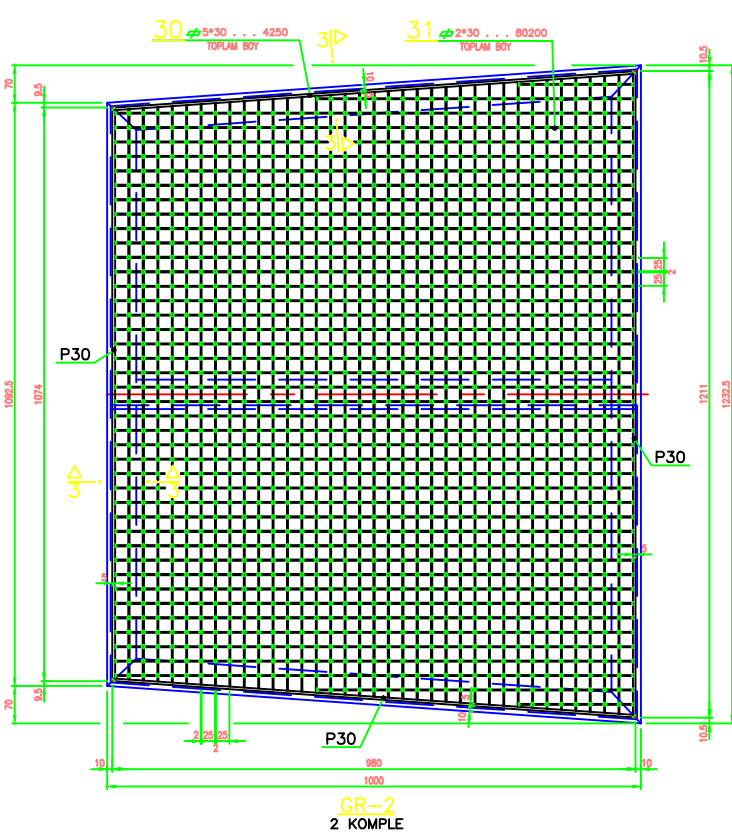
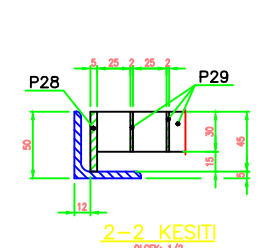
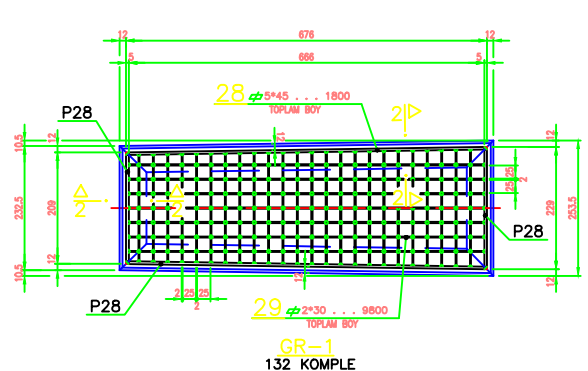
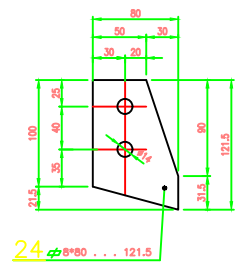
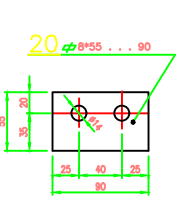
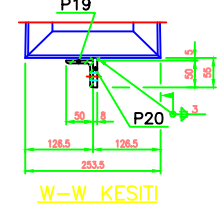
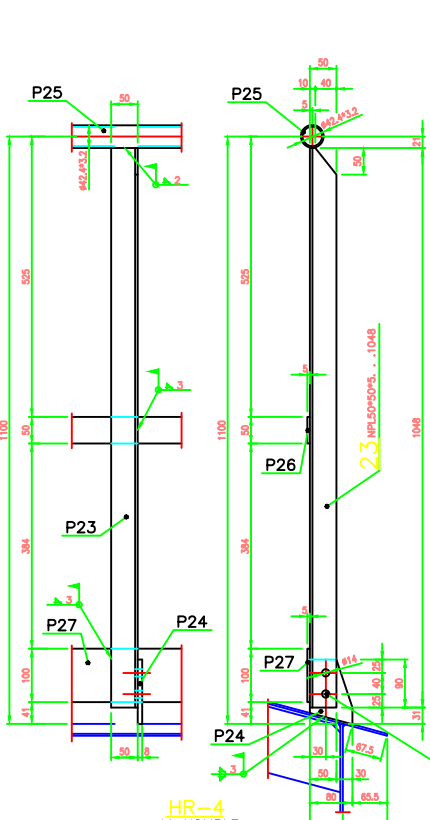
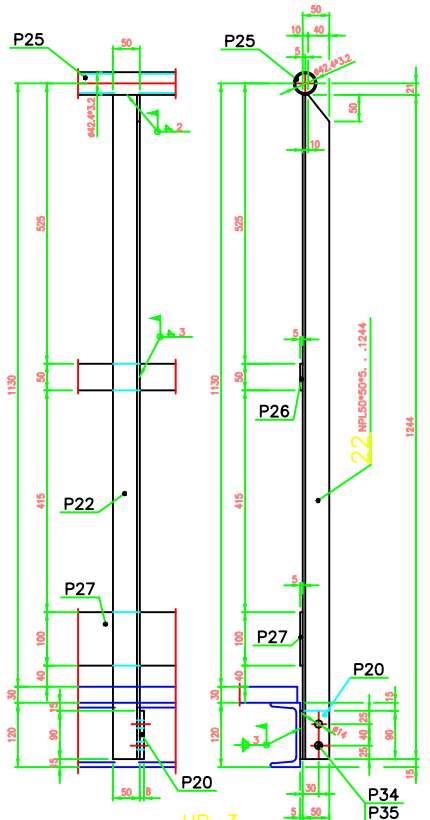
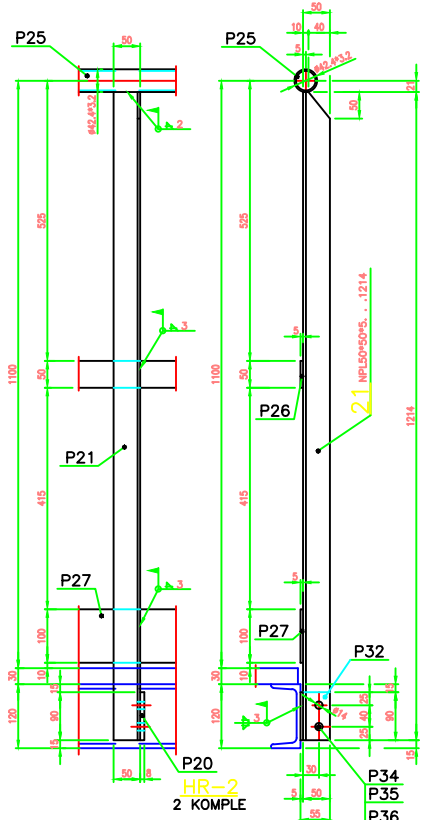
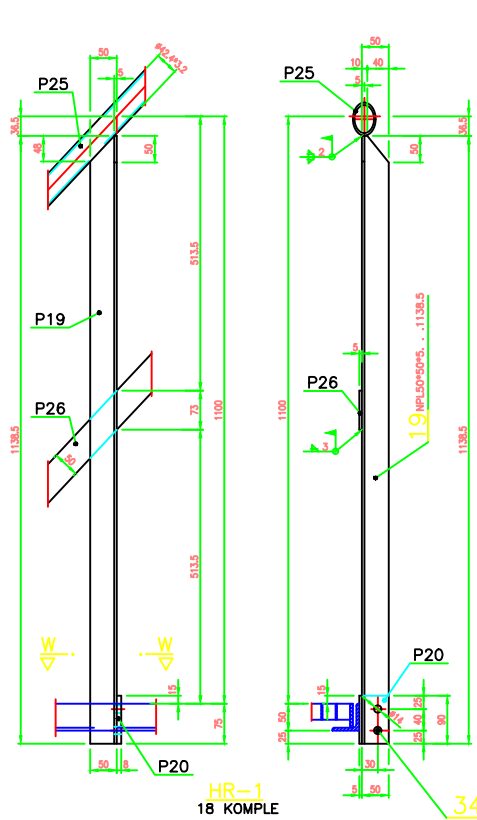
GENEL NOTLAR/GENERAL NOTES

Note-1 : Tank gövde malzemesi ASTM A 283 GR C / S235 JR (ST 37.2) kalitesinde olacaktır.
Membran bağlantı civataları takviye kağıdından imal edilecektir.
Belirtilmeyen kaynak kalınlıkları : ince elemanın 0.7 si kadar olacaktır. (en0.7mm)
Kıyık kalınlıkları 3 mm den az olmayacaktır.
Tüm çelik elemanlar SA 2 1/2 kalitesinde kumlanacak ve 200 mikron epoksi ile boyanacaktır.
Bütün kaynaklar suzdurmaz olacaktır. Tank suzdurmaz testine tabi tutulacaktır.
Kaynak verileri : DIN 1912 ; TS-1987 ; ISO -2553-1984

Note-1 : Tank body material will be ASTM A 283 GR C / S235 JR (ST 37.2) quality
The membrane connection bolts will be made of reinforced rubber.
All welds will be continuous unless otherwise stated is not
Not specify the weld thickness, thin element will be up to 0.7 (en0.7mm)
All weld thickness will not be less than 3 mm
All steel components will be sand blasting according to SA 2 1/2 -quality and will be (internal and external surface) painted with 200 micron epoxy
All welds will be tight. Tank bottom will be leakage test
Welding standard : DIN 1912 ; TS-1987 ; ISO -2553-1984

KAYNAK SEMBOLÜ : KÖŞE KAYNAĞI KALINLIĞI : a
WELD SYMBOL : BORDER WELD THICKNESS : a

UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN mm
AKŞİ BELİRTİLMEKÜZE TUM ÖLÇÜLER mm DİR



T.C.
ANTALYA BÜYÜKŞEHİR BELEDİYESİ
SU VE ATIKSU İDARESİ GENEL MÜDÜRLÜĞÜ
ANTALYA METROPOLİTAN MUNICIPALITY
Water And Wastewater Administration General Directorate

HURMA ATIKSU ARITMA TESİSİ GENİŞLETİLMESİ
EXTENSION OF HURMA WASTEWATER TREATMENT PLANT

Onay: ASAT Genel Müdürlüğü
CONTRACT APPROVAL CONTRACTOR

Onay: Proje Yürütme Birimi
ALDAŞ A.Ş.
CONTRACT APPROVAL PROJECT IMPLEMENTATION UNIT

PROJE ADAMI: İŞ SONU ÇİZİMLERİ / AS-BUILT DRAWINGS

ONAY YÖKLENDİ
CONTRACT APPROVAL CONTRACTOR

ONAY MÜHÜRLENDİ
CONTRACT APPROVAL ENGINEER

YÖKLENDİ
CONTRACTOR

PROJE MÜHÜRLENDİ
PROJECT APPROVAL

SRD 3K

PROJE ONAY/DESİGN/QUALITY ASSURANCE

TARİH/DATE	İSİM/NAME	İMZA/SIGN	TARİH/DATE	İSİM/NAME	İMZA/SIGN
MAYIS - 2011	EROL DAĞ		MAYIS - 2011	CEMRE ŞAHİN	
MAYIS - 2011	EROL DAĞ		MAYIS - 2011	MURAT PAUL	

EXTENSION OF HURMA WASTEWATER TREATMENT PLANT
MERDIVEN, SAHANLIK, KORKULUK VE İZGARA
İMALAT DETAYLARI
LADDER, PLATFORM, BALLUSTRAE
GRID PRODUCTION DETAILS

ÖLÇEK: 1/5
REVİZE: 1/5
HURMA-46-M-MP-18
REV. NO: 1/5